



MASSARELLI'S®

MAKERS OF FINE STONE GARDEN ACCENTS

SET UP INSTRUCTIONS • 3443 43" OTTER FOUNTAIN

1. Place pedestal on a firm and level surface where fountain will remain with the platform for the small playful otter facing the front.
2. Position shell on pedestal and level. Shim as needed.
3. On a padded surface, place statue of the small otter family on its back, exposing the bottom. There you will see two copper pipes. Clean any excess concrete or tape from these two copper pipes. Find the small sitting otter and clean any excess concrete or tape from the copper pipe
4. Open the bag containing the pump kit **P13004**. In the kit you will find:

1 – 40160 (160 gallon per hour pump)	2 - 3/8" plastic tee	1 - hose clamp
1 - 27" long piece of 3/8" clear tubing	1 - 3/8" plastic ell	1 - metal restrictor
1 - 2" long piece of 1/2" clear tubing		
5. Find piece of 3/8" clear tubing that is 27" long and cut one piece of this tubing 7" long, two pieces 5" long, one piece 3" long and one piece 1" long. The remainder will be a piece about 6" long.
6. Find 3/8" plastic tee. On the middle connection of tee slip on the piece of 3/8" clear tubing 6" long. On one end of tee slip on piece of 3/8" clear tubing 3" long. Find 3/8" plastic ell. Attach one end of ell to the 3/8" clear tubing 3" long. On the opposite end of ell slip on piece of 3/8" clear tubing 7" long. On the opposite end of tee slip on the piece of 3/8" clear tubing 5" long. Attach the opposite end of the 3/8" clear tubing 5" long to the statue of the small otter family on the copper pipe connection of the **lower otter**.
7. Find the second 3/8" plastic tee. On one end slip on the piece of 3/8" clear tubing 1" long as far as it will go. On the opposite end of tee slip on one piece of 3/8" clear tubing 5" long. Attach the metal restrictor onto the 3/8" clear tubing 5" long about the middle. Attach the opposite end of the 3/8" clear tubing 5" long to the statue of the small otter family on the copper pipe connection of the **higher otter**.
8. Line up the two middle connections of the two 3/8" plastic tee's and trim the 3/8" clear tubing 6" long to the proper length. Slip the 3/8" clear tubing onto the middle connection 3/8" plastic tee. This will connect the two middle connections of the two 3/8" plastic tee's.
9. Find the pump, 1/2" clear tubing 2" long and hose clamp. Trim the 1/2" clear tubing to 1 1/2" long. Attach the piece of 1/2" clear tubing 1 1/2" long to the pump with hose clamp. Adjust the built in flow control on the pump to the full open position (+).
10. Attach the pump to the end connection of the 3/8" plastic tee that is attached to the higher otter. Slip the 1/2" clear tubing that is connected to the pump onto the end connection on the 3/8" plastic tee that has the 1" piece of 3/8" clear tubing on it. Remember, push all tubing on as far as it will go.
11. Lift statue also holding the pump and feed the 3/8" clear tubing 7" long out the water intake hole in the pump house. Place the statue on the pump house in shell. Run the pump power cord out groove at the back of shell. Adjust position of statue so that the water will flow into shell. Trim the two pieces of 3/8" clear tubing 5" long if necessary so statue will sit properly.
12. Attach the 3/8" clear tubing 7" long to the small sitting otter and place in shell. Trim tubing if necessary.
13. Fill shell with water and plug pump into 110VAC GFCI protected outlet. To adjust the water flow to all three otters, have someone hold the small sitting otter in the center of the shell. Lift statue of the small otter family enough to tighten the metal restrictor clamp until the desired result is achieved.
14. Place the small playful otter on its platform on the pedestal

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